

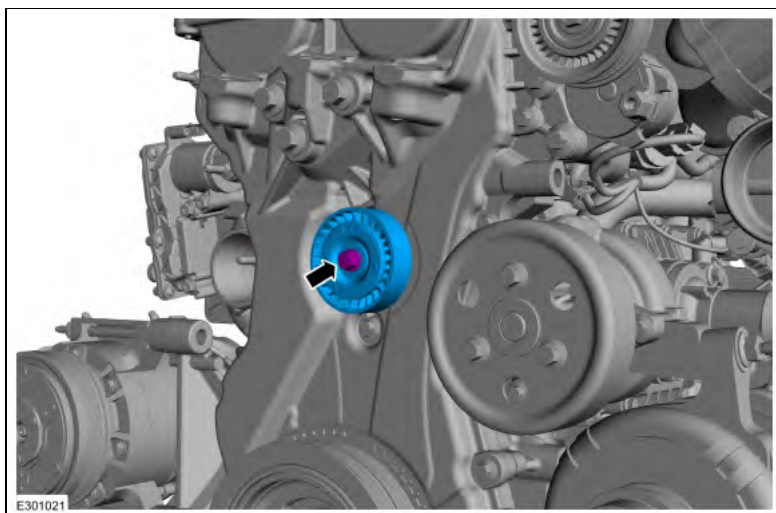


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- A horizontal bar chart consisting of six equally sized rectangular segments stacked vertically. From top to bottom, the colors are cyan, green, brown, yellow, magenta, and light purple. The segments are separated by thin black lines. There are empty rectangular boxes above the top segment and below the bottom segment.

Accessory Drive Belt Idler Pulley

Removal

1. Remove the accessory drive belt.
Refer to: Accessory Drive Belt (303-05A Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).
2. *Torque:* 93 lb.in (10.5 Nm)



Installation

1. To install, reverse the removal procedure.
2. Install the Accessory Drive Belt.
Refer to: Accessory Drive Belt (303-05A Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).

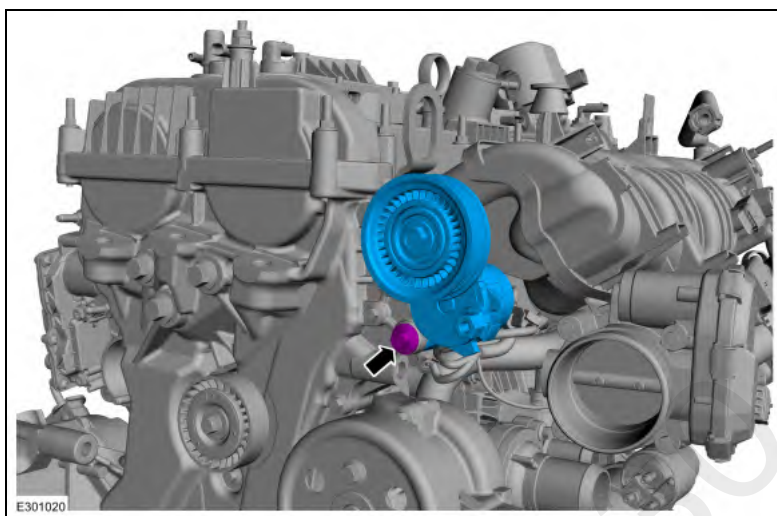
Accessory Drive Belt Tensioner

Removal

NOTICE: Under no circumstances should the accessory drive belt, tensioner or pulleys be lubricated as potential damage to the belt material and tensioner damping mechanism will occur. Do not apply any fluids or belt dressing to the accessory drive belt or pulleys.

NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: Health and Safety Precautions (100-00 General Information, Description and Operation).
2. Remove the accessory drive belt.
Refer to: Accessory Drive Belt (303-05A Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).
3. **NOTE:** The accessory drive belt tensioner must be replaced as a complete unit.
 1. Loosen the bolts and remove the accessory drive belt tensioner.
Torque: 18 lb.ft (25 Nm)



Installation

1. **NOTE:** Safety shield must be re-installed, to protect hands in the case of an un-expected start.
To install, reverse the removal procedure.